

We Claim:

Sub 1. A guiding means at a joint comprising groove and tenon intended to be joined by means of glue, wherein a fitting clearance between the tenon and the groove includes a first fitting clearance and a second, guiding, fitting clearance, which second, guiding fitting clearance is obtained through guiding wedges, whereby the first fitting clearance comprises the main part of the fit and the second, guiding, fitting clearance comprises a smaller part of the fit, that the respective surfaces of the joint is provided with recesses so that cavities are formed in the joint, which cavities hold the glue used for joining.

2. A guiding means according to claim 1, wherein the glue is applied during the manufacturing process.

Sub 3. A process according to claim 2, wherein the glue is activated before joining the tenon with the groove.

Sub 4. A guiding means according to claim 1, wherein the first fitting clearance is in the range 0.1 - 1 mm, while the second, guiding, fitting clearance is in the range 0.01 - 0.2 mm.

5. A guiding means according to claim 1, wherein the first fitting clearance is in the range of 0.1 - 0.5 mm and the second fitting clearance is in the range of 0.02 - 0.1 mm.

6. A guiding means according to claim 1, wherein the first fitting clearance is in the range 0.1 - 0.5 mm, while the second, guiding, fitting clearance is in the range 0.01 - 0.1 mm.

7. A guiding means according to claim 1, wherein the guiding wedges are arranged perpendicular to the extension of the joint.

8. A guiding means according to claim 1, wherein the guiding wedges are arranged parallel to the extension of the joint.

9. A guiding means according to claim 1, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a

fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

10. A guiding means according to claim 2, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

11. A guiding means according to claim 3, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

12. A guiding means according to claim 4, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

13. A guiding means according to claim 5, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

14. A guiding means according to claim 6, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

15. A guiding means according to claim 7, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a

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C1 fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

16. A guiding means according to claim 8, wherein the guiding means forms a part of boards intended to, together form a floor, whereby the core of the boards is constituted by a fibre board or a particle board and that at least the upper side of the board is constituted by a decorative thermosetting laminate.

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